



NOTE:

1. ALL DIMENSIONS SHOWN IN [] ARE MILLIMETERS
AND ARE FOR REFERENCE USE ONLY.

01	.125 WAS .13; .385 WAS .391; .43 WAS .45 ADDED TOLERANCES	KWC	JB	9/19/95
SYM	CHANGE DESCRIPTION	BY	CHKD	DAT
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS	ANGULAR			
X - .1 [2.5]	- Ø30			
XXX - .005 [0.13]				
SURFACE ROUGHNESS 125 ✓				
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.				
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1				
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5				
LOG NUMBER		A1948201		
DRAWN BY K. COSTELLO		DATE 6-29-94	CHIEF DESIGN ENGINEER D. SHU	DATE 07/27/94
CHECKED BY J. BARRAZA		7/14/94	GP LEADER T.M. KUZAY	7/27/94
DESIGNER COSTELLO/BARRAZA		PROJECT MGR.		
RESPONSIBLE ENGINEER J. BARRAZA		7/14/94	APPROVED/RELEASED	
MATERIAL		SCALE 1:1		
304 STAINLESS STEEL		SIZE C		
DO NOT SCALE DRAWING		DRAWING NUMBER		
		P4105090506-250008-01		